

FORMPOLY® N66GF33T BLACK

polyamide 66



FORMPOLY N66GF33T BLACK is a toughened 33% glass fiber reinforced nylon 66 with excellent mechanical properties. This product is only available for sale in India.

Regional Availability

General	•
Features	• Excellent Processability • General Purpose • Good Strength • Good Toughness
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Physical	dry	cond.	Unit	Test Standard
Density	1.38	-	g/cm ³	ISO 1183

Mechanical	dry	cond.	Unit	Test Standard
Tensile Stress (Break, 23°C)	175	-	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3	-	%	ISO 527-2
Flexural Modulus (23°C)	8000	-	MPa	ISO 178
Flexural Strength (23°C)	230	-	MPa	ISO 178

Impact	dry	cond.	Unit	Test Standard
Notched Izod Impact Strength, +23°C	8	-	kJ/m ²	ISO 180/1A

Thermal	dry	cond.	Unit	Test Standard
Melting Temperature	260	*	°C	ISO 11357-3

Injection	Value	Unit
Drying Temperature	80 - 90	°C
Drying Time	3 - 4	h
Rear Temperature	280 - 310	°C
Middle Temperature	280 - 310	°C
Front Temperature	280 - 310	°C
Nozzle temperature	280 - 310	°C
Processing (Melt) Temperature	285 - 305	°C
Mold Temperature	65 - 95	°C